

Work Order ID 59336

Tuesday, June 01, 2010 2:50:16 PM



Page 1

Item ID: D4021-1

Accept



Setup Start



Revision ID:

Item Name: Handle Plate

Stop



Start Date: 6/1/2010 Start Qty: 9.00



Cust Item ID:

Required Date: 6/7/2010 Req'd Qty: 9.00



Customer:

Reference:

Approvals:

Process Plan:



Date: 10-6-1

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
D4021	B

100

0.00



Waterjet

FLOW CNC Waterjet

304, 125

Memo

Cut as per dwg D4021

Prog Rev:

Dwg Rev:

Deburr as required

10-6-3

9

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

10-6-3

Quality Control

Work Order ID 59336

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Setup

Start



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Stop



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Cust Item ID:

Required Date: 6/7/2010 Req'd Qty: 9.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00

S1066604

(X2)



QC

Quality Control

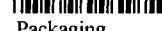
140

Identify as per dwg & Stock Location: QA

0.00

SAP 10-06-04

(9)



Packaging

Packaging

150

QC21- Final Inspection - Work Order Release

0.00



QC

Quality Control



Memo

0.00

10/06/09 JJ

MF

10-6-04

Picklist Print

Tuesday, June 01, 2010 2:50:20 PM

Page 1

Work Order ID: 59336



Parent Item: D4021-1



Parent Item Name: Handle Plate

Start Date: 6/1/2010

Required Date: 6/7/2010

Comments: IPP RevA: new issue DD 09.11.25 verified by:EC
per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:B as
DD 10.04.20 verified by:EC IPP Rev:C as per dwg revB

Start Qty: 9.00

Required Qty: 9.00

Component Item ID/ M304S11GA	Replacement	Mfg/ Purchased	Bin No	Primary	Last	Route 100	Unit of sf	Qty on 158.8969	Qty per Kit 0.1225	Total 1.160526	Qty	Date	Status
												1310-6-3	

304/316 0.125 Sheet

Location	Loc Qty	Loc Code
MAT	158.8969	
114488	30.8969	
114799	128	

114488

9

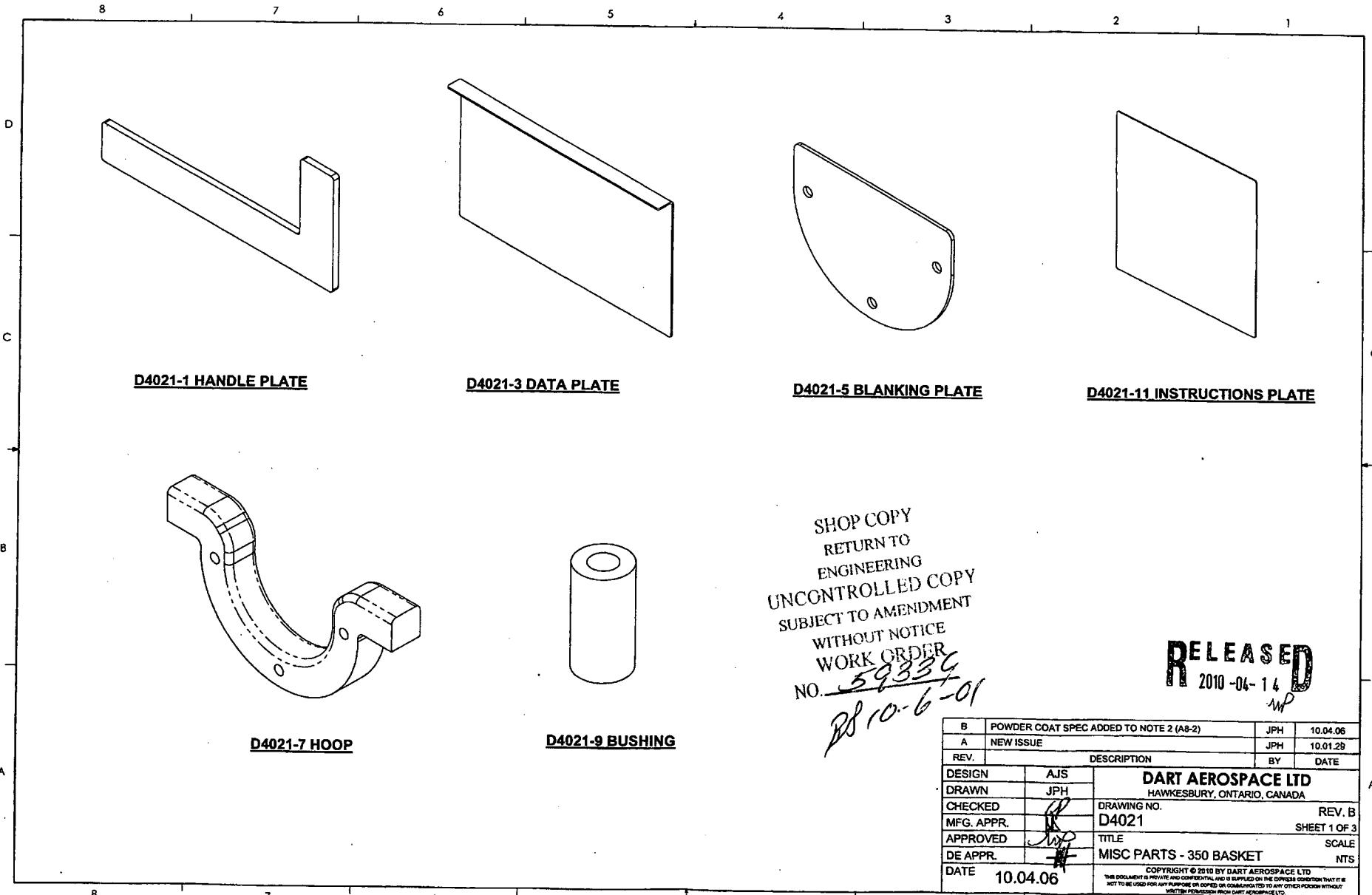
DART AEROSPACE LTD	Work Order:	59336
Description: HANDLE PLATE	Part Number:	D4021-1
Inspection Dwg: D4021-1 Rev: B		Page 1 of 1

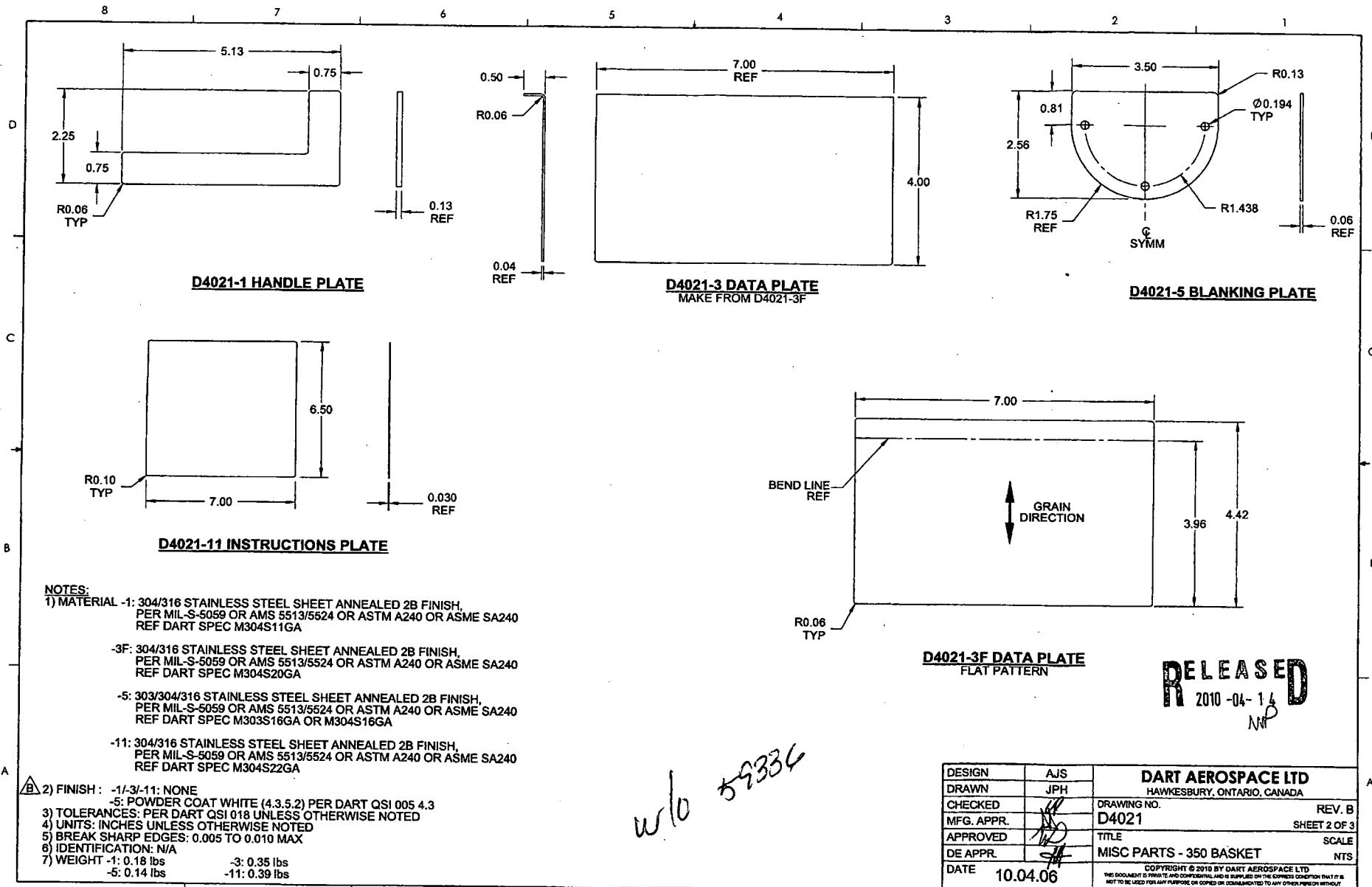
FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	BS	Audited by:	S	Prototype Approval:	N/A
Date:	10-6-3	Date:	10/16/04	Date:	N/A

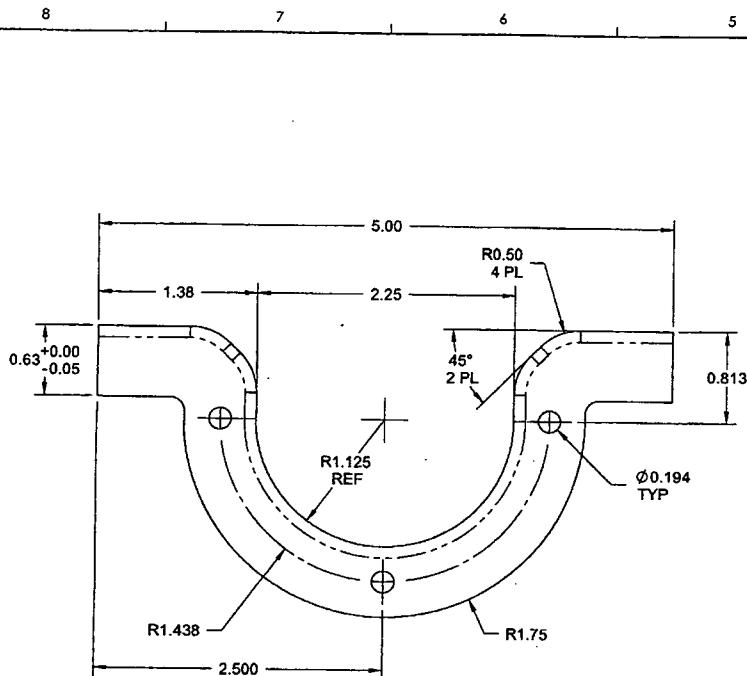
Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



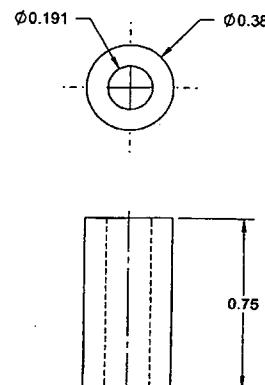
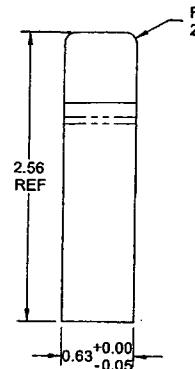


DESIGN	AJS	DART AEROSPACE LTD
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO.
MFG. APPR.		REV. B
APPROVED		D4021
DE APPR.		SHEET 2 OF 3
DATE	10.04.06	TITLE
		SCALE
		MISC PARTS - 350 BASKET
		NTS

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D4021-7 HOOP



D4021-9 BUSHING

NOTES:
 1) MATERIAL-7: 304/316 STAINLESS STEEL BAR, PER ASTM A276
 REF DART SPEC M304B
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT -7: 0.80 lbs
 -9: 0.02 lbs

RELEASER
 2010-04-14
 NR
 1058334

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>RP</i>	DRAWING NO.	REV. B
		D4021	SHEET 3 OF 3
MFG. APPR.	<i>RP</i>	TITLE	SCALE
APPROVED	<i>RP</i>	MISC PARTS - 350 BASKET	NTS
DE APPR.	<i>RP</i>	DATE	10.04.06

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